

CERTAIN 2021 MODEL YEAR F-150 AND MUSTANG MACH-E VEHICLES WITH FORD CO-PILOT360™ ACTIVE 2.0 PREP PACKAGE (INCLUDES FORD BLUECRUISE PREP KIT) - BLUECRUISE MODULE PROGRAMING

IMPORTANT! The Service Technician Specialty Training (STST) Competency 10 certification requirement, for U.S. market only, will be enforced starting with repair orders opened on or after April 1, 2024. Field Service Action (FSA) repairs will reject if the repairing technician is not certified in STST Competency 10 FSA. See Electronic Field Communication (EFC) 14251 for more details.

⚠ IMPORTANT: ERROR PREVENTION - Follow all steps exactly as written for successful programing. It is suggested to print this instruction in COLOR.

SERVICE PROCEDURE

Module Programming

1. From the vehicle settings menu disable the 30 minute max idle option.

- For F-150 vehicles, from the center display screen press the vehicle Settings button and turn **OFF** the **30 min Max Idle** setting. See Figure 1.

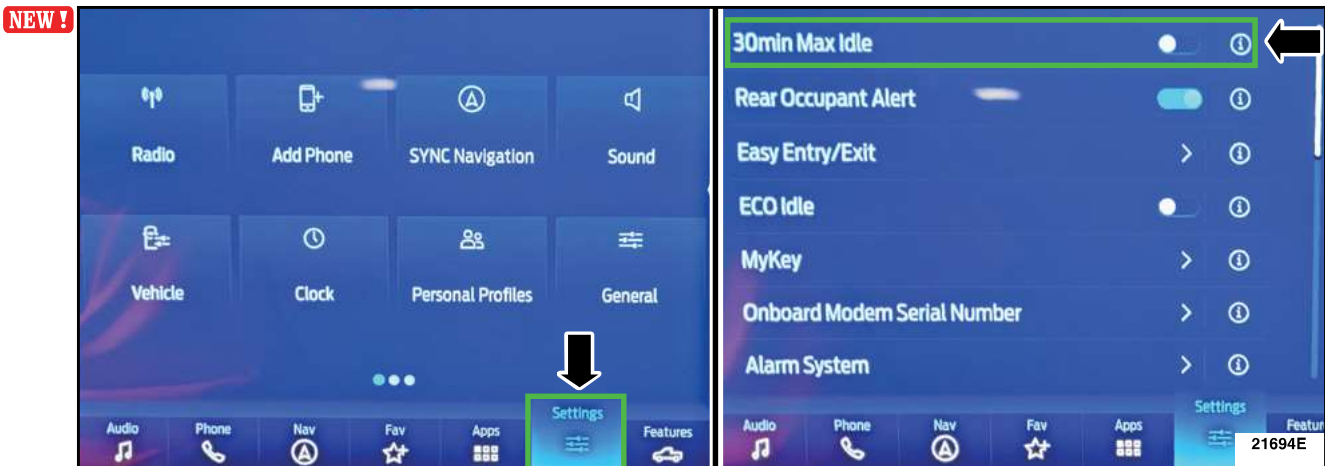


FIGURE 1



- For Mach-E vehicles, from the center display screen press the vehicle icon in the upper left corner > select the Vehicle setting tab > and turn **OFF** the **Vehicle Power Down Timer**. See Figure 2.

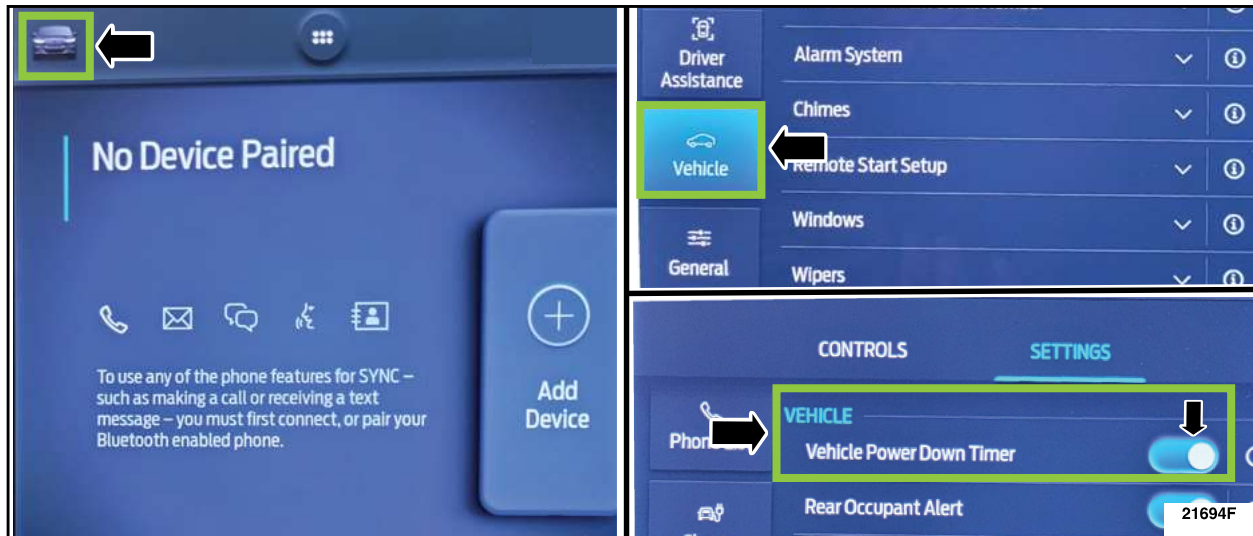


FIGURE 2

2. Check the vehicle's **State Of Charge Parameter Identification Data (PID)** by performing the following:

- Launch the Ford Diagnostic and Repair System (FDRS) and navigate to toolbox tab > datalogger > BCM and select **BATT_SOC PID**.
- Confirm that the **BATT_SOC PID** reads over **50%**. If the PID is less than **50%**, fully recharge the vehicle's 12-volt battery using the appropriate Rotunda battery tester and charger.
- Remove the charger from the vehicle and using FDRS, navigate to toolbox tab > **BCM** > **Reset Battery**.
- Monitor Sensor Learned Values application. Perform the Battery Monitoring System (BMS) reset.
- Connect the Rotunda battery tester and charger and set it to maintain 12.6 to 13.6 volts. Monitor the voltage real time using the indicator at the bottom right corner of FDRS to confirm that it is within this range.
- *Use of a heavy-duty charger is recommended to maintain proper battery voltage during this procedure.*

NOTE: Verify that the negative cable of the charger is installed on a chassis or engine ground, and not the 12 volt battery negative terminal to prevent the battery saver mode from activating on the vehicle.

NOTE: If the diagnostic software does not load or if the vehicle cannot be identified properly, make sure there is a good internet connection and the Vehicle Communication Module (VCM) is properly connected to the Data Link Connector (DLC).

NOTE: VCM 3 is recommended for improved data download time.

3. Log into Ford Diagnostic and Repair System (FDRS). Confirm FDRS is updated to the *latest version*.



NOTE: A 32GB or larger USB flash drive is required for APIM, TCU, Cluster, and GWM software updates. Make sure the USB flash drive being used is formatted correctly. To see the available drives, hold down the Windows icon keyboard key and press the E keyboard key. Right click on the USB flash drive and select Properties. If File System under the General tab is not exFAT, the drive must be formatted.

- To format the USB flash drive:
 - Right click on the USB flash drive
 - Select Format, select exFAT for the File System
 - Select Default Allocation Size for the Allocation Unit Size.
 - De-selecting Quick Format is not necessary and will result in a lengthier operation. See Figure 3.

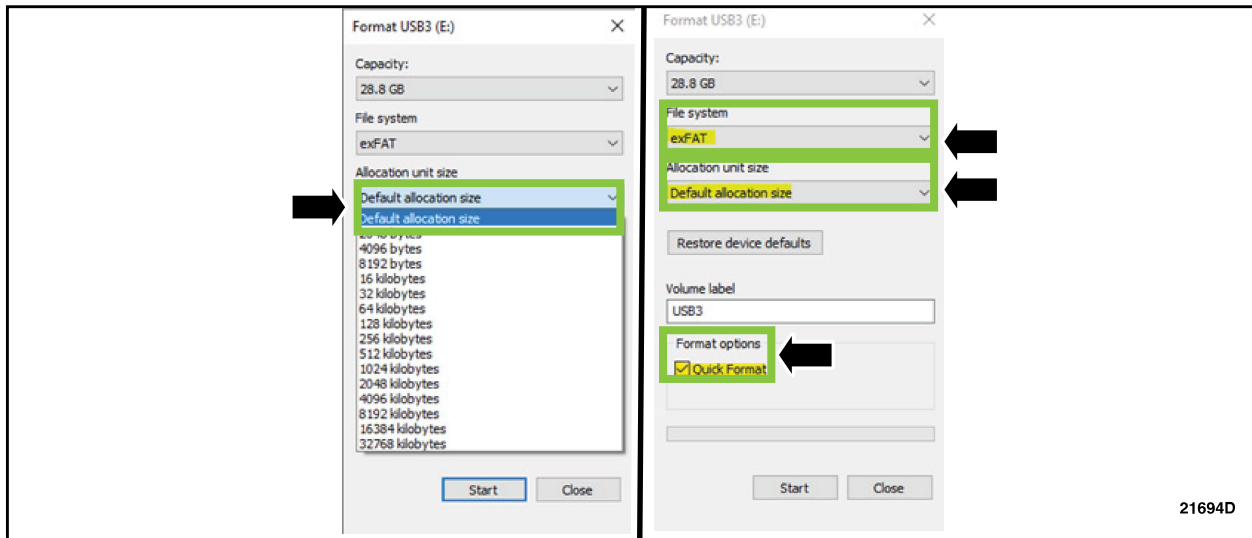


FIGURE 3

4. Start a new FDRS session.

NOTE: Vehicle information is automatically retrieved by the diagnostic software and a Network Test is run. Vehicle identification data appears on the screen when this is complete.

5. Select **Toolbox** tab.



 **IMPORTANT!: STEPS 6 THROUGH 11 WILL BE USED MULTIPLE TIMES DURING STEPS 13 THROUGH 23.**

6. Select **Software Updates** tab to see updates available.
7. Select the module from the Module Programming Sequence section below starting at Step **13**.
8. When prompted by the FDRS, connect the USB flash drive to the personal computer (PC).
9. When prompted by the FDRS, safely remove/eject the USB flash drive from the PC, turn the vehicle to Key On Engine Running (KOER), and connect the USB to the media hub to install the software update. The update starts automatically and may take 10 minutes or longer to complete.

NOTE: It may take up to 5 minutes for the vehicle to recognize the USB flash drive software update.

10. For APIM, TCU, IPC, and GWM USB software updates when center display screen prompts to restart the vehicle:

- Turn the vehicle **OFF**.
- Wait ten (10) minutes.
- Turn the vehicle to **KOER**.

11. Leave the USB drive inserted into the vehicle, until the vehicles center display screen states **programming successful**.

NOTE: It may take up to 5 minutes before center display screen displays a "Programing Successful" pop up. After 5 minutes if "Successful" pop up is not shown on center display screen, remove the USB and select **YES** on the FDRS "Was the USB Update Successful" prompt (FDRS verifies if the module software update was successfully installed on the module).

NOTE: See Steps 6-11 while performing steps 13-23.



NEW ! MODULE PROGRAMMING SEQUENCE

IMPORTANT NOTE: Modules need to be programmed in **EXACTLY** the order as listed below (some are repeated) unless there is no update available. Module updates will vary per vehicle based on Ford Software / over-the-air (OTA) updates previously completed. Some modules may already be at the latest level.

12. Check SYNC Software Version and Product Revision numbers using the SYNC Display; OTA updates may have taken place. Go to SYNC and selecting General, then Settings, then About SYNC. See Figure 4.

NOTE: The following is intended to save time if software is already up to a specific version/revision number.

- If the SYNC 4 Software Version is:
 - Below / less than 21146 Product Revision: **145**, proceed to Step 13.
 - **21146** Product Revision: **145**, proceed to Step 16.
 - **21174** Product Revision: **168**, proceed to Step 16.
 - **22087** Product Revision: **415**, proceed to Step 19.
 - **22177** Product Revision: **473**, proceed to Step 21.
 - Above / higher than 22177 Product Revision: **473**, proceed to Step 21.

NOTE: Mach-E shown, F-150 similar..



FIGURE 4

13. Select **GWM** - Gateway Module (GWM) – software update.

- See Steps 6-11.
- Run application.
- *If no more software updates are available, run Programmable Module Installation (PMI), then move to the next module in the sequence.*
- *Select **NO** for pop-up question: is original module installed?*



 **NOTE:** If FSA 22B08 is open for this vehicle, perform that field action before proceeding.

14. Select **TCU** - Telematics Control Unit (TCU) - software update.
 - See Steps 6-11.
 - Run application.
 - If error message is shown on center display screen or there is no activity after 10 minutes:
 - See TSB 22-2404 - Module Recovery.
 - Retry TCU software update with same USB drive.
 - If no more software updates are available, move to the next module in the sequence.

15. Select **APIM** - Accessory Protocol Interface Module (APIM/SYNC) - software update.
 - See Steps 6-11.
 - Run application.
 - Follow General Service Bulletin (GSB) 21-7088 - SYNC Programming, USB flash drive method.
 - If error message is shown on center display screen or there is no activity after 10 minutes:
 - See TSB 22-2404 - Module Recovery.
 - Retry APIM software update with same USB drive.
 - If no more software updates are available, move to the next module in the sequence.

NOTE: Several modules require updates to be made in phases. Follow all steps exactly as written.

16. Select **GWM** - Read the Gateway Module A (GWM) Configuration Data application.
 - Run application.

17. Select **GWM** - Gateway Module (GWM) - software update.
 - See Steps 6-11.
 - Run application.
 - If no more software updates are available, move to the next module in the sequence.

18. Select **APIM** - Accessory Protocol Interface Module (APIM)/TCU - Telematics Control Unit (TCU) - software update.
 - See Steps 6-11.
 - Run application.
 - If no update is available, move to the next module in the sequence.

19. Select **GWM** - Gateway Module (GWM) - software update.
 - See Steps 6-11.
 - Run application.
 - If no update is available, move to the next module in the sequence.

20. Select **APIM - SYNC - Module [APIM] Software Update**.
 - See Steps 6-11.
 - Run application.
 - If no update is available, move to the next module in the sequence.



21. Mach-E vehicles ONLY - Not required for F-150:

- Select **Toolbox** tab.
- From the list on the LH side of the screen, select the **PCM**.
- From the list on the RH side of the screen, select **PCM - Powertrain Control Module (PCM) Software Update**.
 - This will be a coordinated update of multiple modules
- Click **RUN**. Follow all on-screen instructions carefully.
- If no more software updates are available, move to the next module in the sequence.

22. Select **IPC** from the Toolbox menu:

Is the Instrument Panel Cluster (IPC) - software update application available?

- YES - Proceed to Step A.
- NO - Proceed to Step 23.

Step A: See Steps 6-11. Run application. Proceed to step B.

Step B: Did the IPC application complete successfully?

- YES - Proceed to Step 23.
- NO - If IPC module fails to update over USB, FDRS will ask "Did the update install successfully?", select **NO**. Proceed to step C.

Step C: Follow FDRS prompts and select: **Try CAN programming process**.

- This takes approximately **5 hours** using **VCM3** (program time is significantly longer with VCM2).
- No tech interaction is needed once programming has started.
- Once programing has completed, proceed to Step 23.

23. Select **IPMA – Image Processing Module A (IPMA) - software update**.

- See Steps 6-11.
- Run application
- This will be a coordinated update of four modules.
- Select **OK** if conditions are met to continue to next module including; Camera Module Rear (CMR), then Cruise Control Module (CCM) module, and then the Power Steering Control Module (PSCM).
- Perform TSB's [22-2121](#) and [23-2040](#) if they apply.
- If no more software updates are available, move to the next module in the sequence.

24. Select **APIM - Enable BlueCruise Prep Kit**.

- Download and run Application.
- *Did Application PASS?*
 - **NO** - proceed to step 25, and then **return to this step** once additional module updates are completed.
 - **YES** - proceed to step 27.

NOTE: This Application must **PASS** for BlueCruise to be successful.



25. Check for updates and run the application(s) if available on the following modules (even if there were updates- previously done.)

- (ABS) Anti-Lock Brake System
- (APIM) Accessory Protocol Interface Module
- (BCM) Body Control Module
- (BECM) Battery Energy Control Module (if equipped)
- (CCM) Cruise Control Module
- [CMR] Driver Status Monitor Camera Module
- (GWM) Gateway Module A
- (IPC) Instrument Panel Cluster
- (IPMA) Image Processing Module A
- (PCM) Powertrain Control Module
- (PSCM) Power Steering Control Module
- (SCCM) Steering Column Control Module
- (SOBDM) Secondary On-Board Diagnostic Control Module A (if equipped)
- (SOBDMC) Secondary On-Board Diagnostic Control Module C (if equipped)
- (TCU) Telematics Control Unit

26. Return to Step 25, and continue to re-check all modules in the list above until no further updates are available (this step may need to be done multiple times).

27. Park outside for at least 15 minutes for a cell tower signal.

NOTE: This may take longer for weak tower signals.

28. Perform ten (10) ignition cycles (off/on) to update the BlueCruise map subscription expiration date (now shown as a part number).



29. Confirm BlueCruise Map Version shows a part number instead of a date:

Go to **SYNC** and select **General**, then **Settings**, then **About SYNC**.

- Part numbers will vary by subscription.
- See Figure 5A below for Mach-E, F-150 similar.
- If there is a map expiration still showing a date, the GWM BlueCruise maps have not been fully updated, return to Step 27. See Figure 5B.



FIGURE 5A

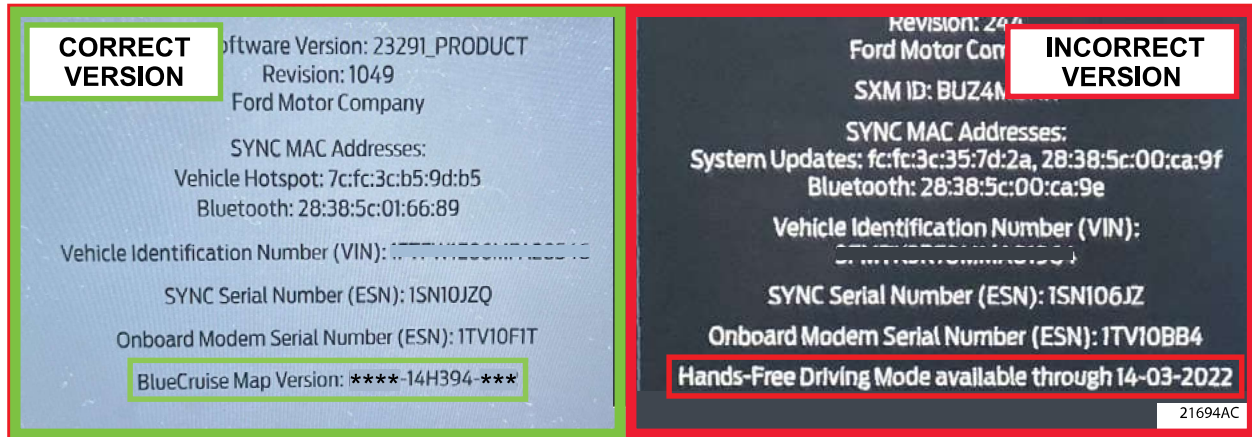


FIGURE 5B

30. **Mach-E vehicles ONLY** - Not required for F-150:

- Select Toolbox tab in FDRS.
- Select **APIM** – **Reset the SYNC module [APIM]** / **Download and Run**.
- Select **APIM** – **Reset the SYNC module [APIM]** / **Run**.
 - This is two (2) hardware resets for SYNC (otherwise hands-free option will not be visible).

31. **F-150 vehicles ONLY** - Not required for Mach-E:

- Select Toolbox tab in FDRS.
- Select **APIM** – **Reset the SYNC module [APIM]** / **Download and Run**.
 - This is a hardware reset for SYNC (otherwise hands-free option will not be visible).



NOTE: Program appropriate vehicle modules before performing diagnostics and clear all DTCs after programming. For DTCs generated after programming, follow normal diagnostic service procedures.

NOTE: There are both **Hands-ON** and **Hands-FREE** driving assist modes. Both functions are enabled by turning on "Lane Centering Assist with Hands-Free."

32. "Turn ON": **Adaptive Cruise Control, Lane Centering with Hands-Free, and Activation Prompts.**
See Figure 6.

- Touch **Settings** on vehicle's center display screen
- Tap **Driver Assistance.**
- Select **Cruise Control.**
- Press **Lane Centering with Hands-Free** - Only available if programming successful.
- Touch **Activation Prompts.**

NOTE: If BlueCruise indicators (Lane Centering Assist with Hands-Free as shown in Fig.6) is still unavailable:
- Return to step 25.

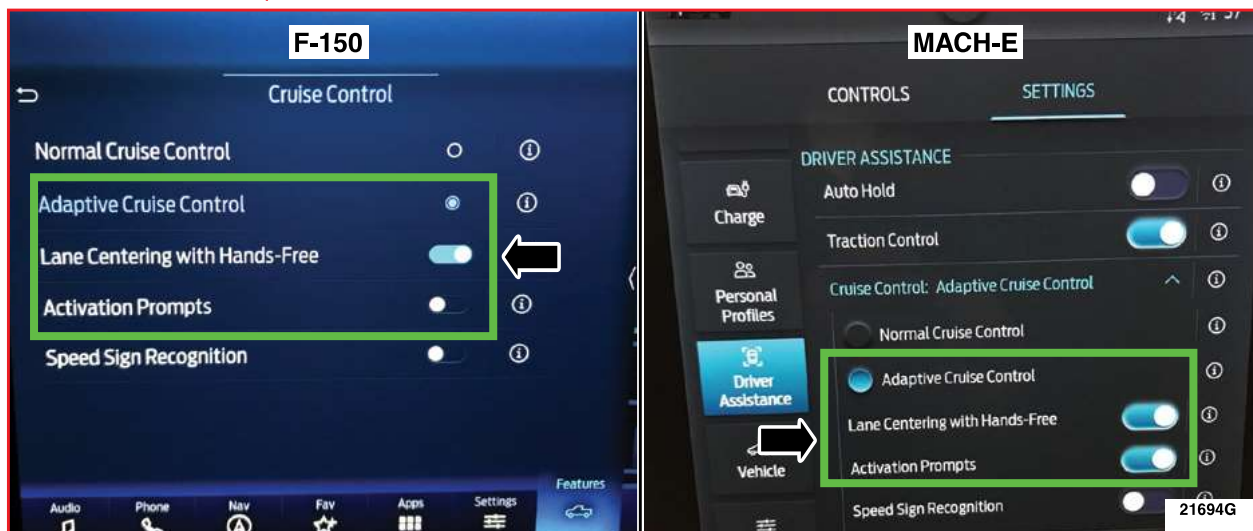


FIGURE 6

33. Once programming has been completed, remove and disconnect the FDRS scan tool or diagnostic components. Then disconnect the battery charger from the 12V battery.

34. A vehicle test drive is recommended to confirm the BlueCruise installation is complete.



35. Determine the nearest hands-free Blue Zone roadway entry ramp locations near your Dealership.

- See attachment IV - which now includes a route finding map link as an option.
- GPS Coordinates can be used with online mapping to provide directions from dealer. Ranked per closest entry point.
- Some dealers may not have a Blue Zone within a reasonable distance but can still test the Hands-On function.
- The Hands-On function can still be tested on any open highway with clearly defined lane markings with a vehicle speed above 40 mph (64kmh).
- If test drive can be completed within the allocated Labor Time of 0.5 Hours, perform test drive.

NOTE: If "Intelligent Cruise Control" is shown under the Cruise Control menu – The BlueCruise programing is **NOT** complete. Return to Step 12. See Figure 7.

NOTE: F-150 shown, Mach-E similar.

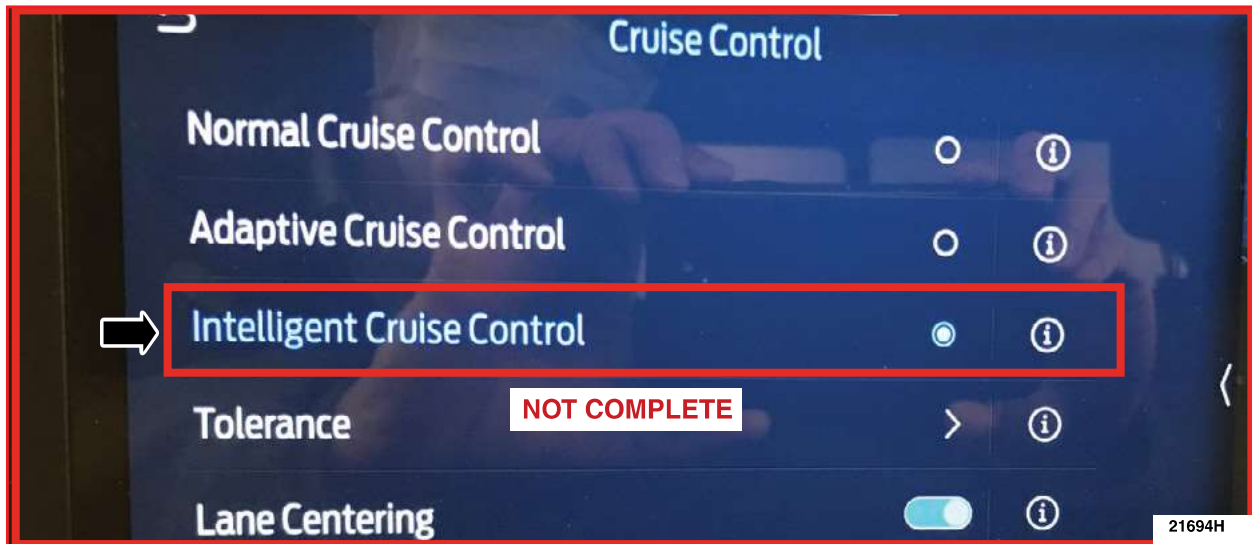


FIGURE 7



36. Use the steering wheel button to turn ON Lane Keep Assist. See Figure 8.



FIGURE 8

37. To verify "Hands-ON" or "Hands-OFF" drive assist, press the cruise control steering wheel button to activate when the following conditions are satisfied. See Figure 9.

- Settings from previous steps are verified.
- All vehicle cameras are clean.
- Drive above 40 mph (64.37 kph).
- Drive on a road surface with well-marked lane lines.
- The same conditions are needed for Hands-OFF drive assist.



FIGURE 9



38. Optional verification if performing Hands-Off BlueCruise test drive when the following conditions are satisfied. See Figure 10.

- All previous parameters and settings are met.
- Driving in confirmed Blue Zone.
- Activate cruise control from the steering wheel button.
- A blue IPC screen and "Hands-Free" icon present indicates full BlueCruise functionality.

NOTE: If BlueCruise Hands-Free is still not operational after the drive test - start over at step 13 to update all modules in order exactly as written.

NOTE: F-150 shown, Mach-E similar.



FIGURE 10

NOTE: For customers with FordPass, confirm "BlueCruise is coming soon" notification is NOT active. If still active - BlueCruise is NOT operational. Return to step 13.

39. From the vehicle settings menu, enable the 30 minute max idle option. See Figures 1 and 2.



NEW ! Important Information for Module Programming

NOTE: When programming a module, use the following basic checks to confirm programming completes without errors.

- Make sure the 12V battery is fully charged before carrying out the programming steps.
- Connect FDRS/scan tool to a power source.

NOTE: A good internet connection is necessary to identify the vehicle and to load the diagnostic software.

- Inspect VCM/VCMM and cables for any damage. Make sure scan tool connections are not interrupted during programming.
- A hardwired connection is strongly recommended.
- Turn off all unnecessary accessories (radio, heated/cooled seats, headlamps, interior lamps, HVAC system, etc.) and close doors.
- *Turn the accessories back on after programming has completed.*
- Disconnect/depower any aftermarket accessories (remote start, alarm, power inverter, CB radio, etc.).
- Follow all scan tool on-screen instructions carefully.
- Disable FDRS/scan tool sleep mode, screensaver, hibernation modes.
- Create all sessions key-on-engine-off (KOEO). Starting the vehicle before creating a session will cause errors within the programming inhale process.

Recovering a module when programming has resulted in a blank module

- a. Disconnect the VCM II/VCM III or the VCMM from the data link connector (DLC) and your PC.
- b. After ten seconds, reconnect the VCMII/VCMIII or the VCMM to the DLC and the PC. Launch FDRS. The VCMII/VCMIII or the VCMM icon should turn green in the bottom right corner of the screen. If it does not, troubleshoot the FDRS to VCM connection.
- c. If you are using the same FDRS as the initial programming attempt, select the appropriate VIN from the Vehicle Identification menu. If you are using a different FDRS, select "Read VIN from Vehicle" and proceed through the Network Test.
- d. In the Toolbox menu, navigate to the failed module and Download/Run Programmable Module Installation (PMI). Follow the on-screen prompts. When asked if the original module is installed, select "No" and continue through the installation application.
- e. Once programming has completed, a screen may list additional steps required to complete the programming process. Make sure all applicable steps are followed in order.

