



FOCUS BEV



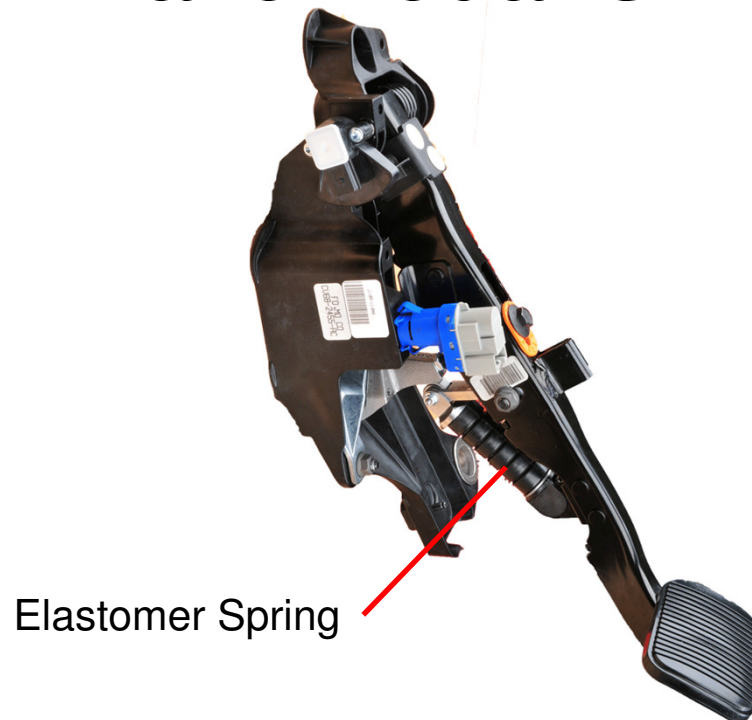
Lesson 2 Braking System



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Brake Pedal Simulator

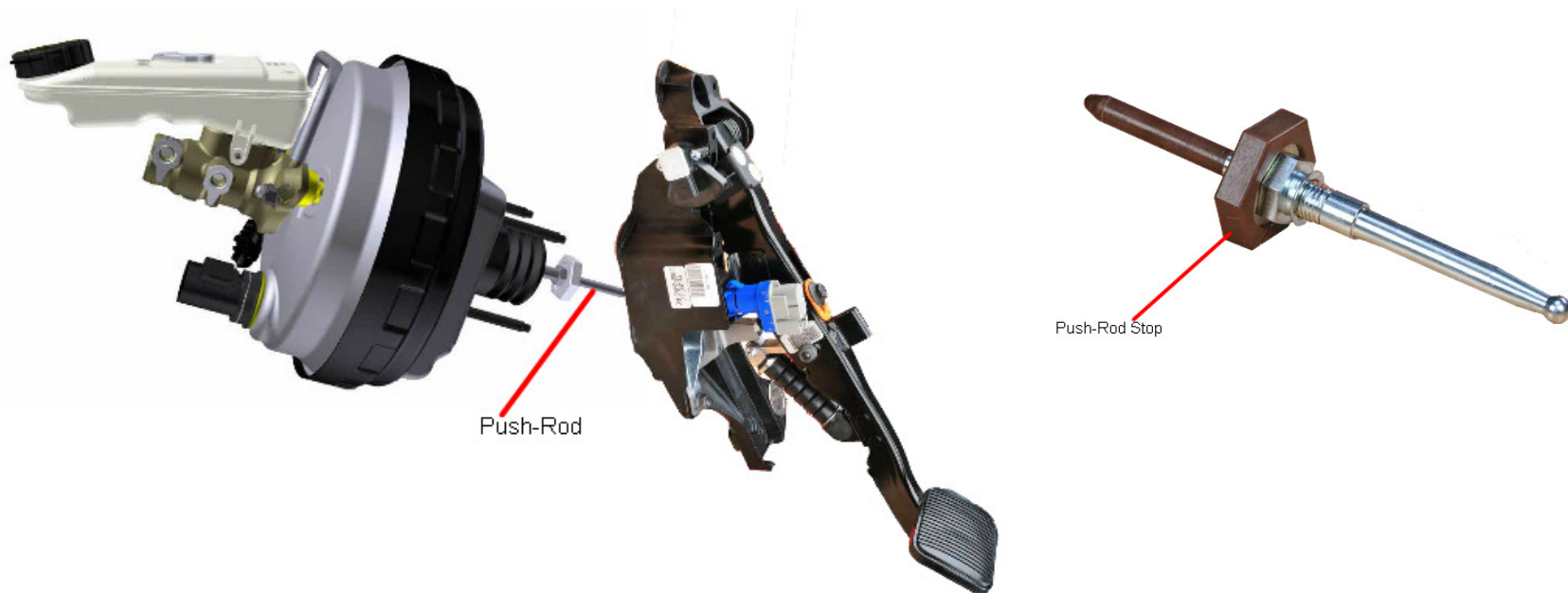


- A brake pedal simulator simulates the feel of conventional brake application.
- Resistance created by a elastomer spring
- Most braking would otherwise have no pedal feedback to the driver.





Brake Pedal Mechanical Linkage



- Non-adjustable mechanical push-rod connects to the brake pedal.
- No direct connection to M/C piston during normal braking, only if a fault occurs





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Active Brake Booster and Conventional Braking

- Focus Electric uses an active brake booster
- Similar in design to other vehicles, but used for nearly all braking for Focus Electric
- An ABS controlled electrical solenoid regulates airflow on one side of booster diaphragm
- ABS controls M/C application by activating the booster solenoid
- Solenoid allows atmospheric pressure to apply the booster

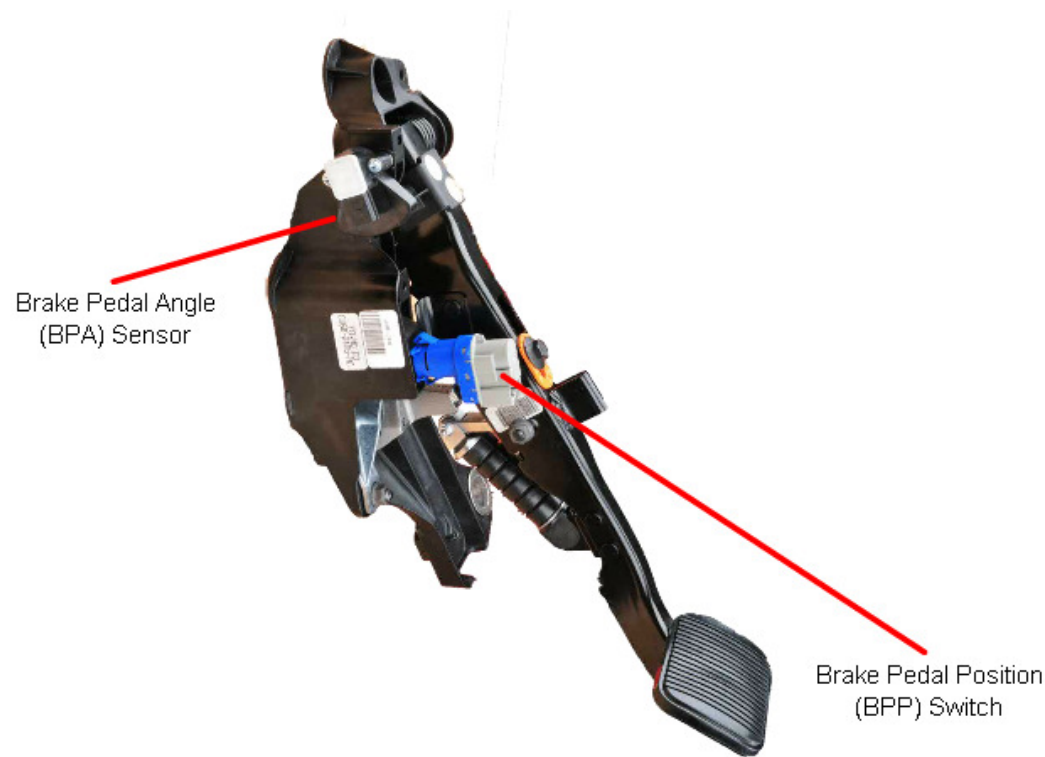




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Brake Pedal Sensors

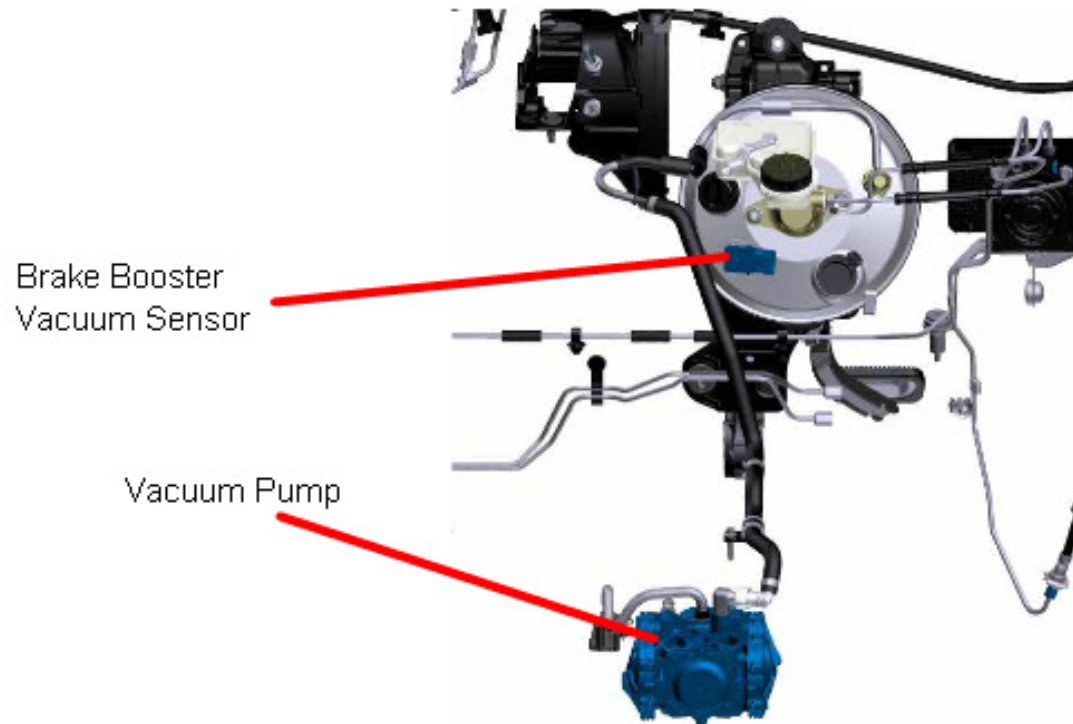


- Brake Pedal Angle, or BPA sensor
- Brake Pedal Position, or BPP switch
- These sensors tell the ABS module when braking is requested





Brake Booster Vacuum Sensor



- Vacuum for active brake booster supplied by on-board vacuum pump.
- The ABS module monitors the vacuum through a brake booster vacuum sensor, mounted to the booster



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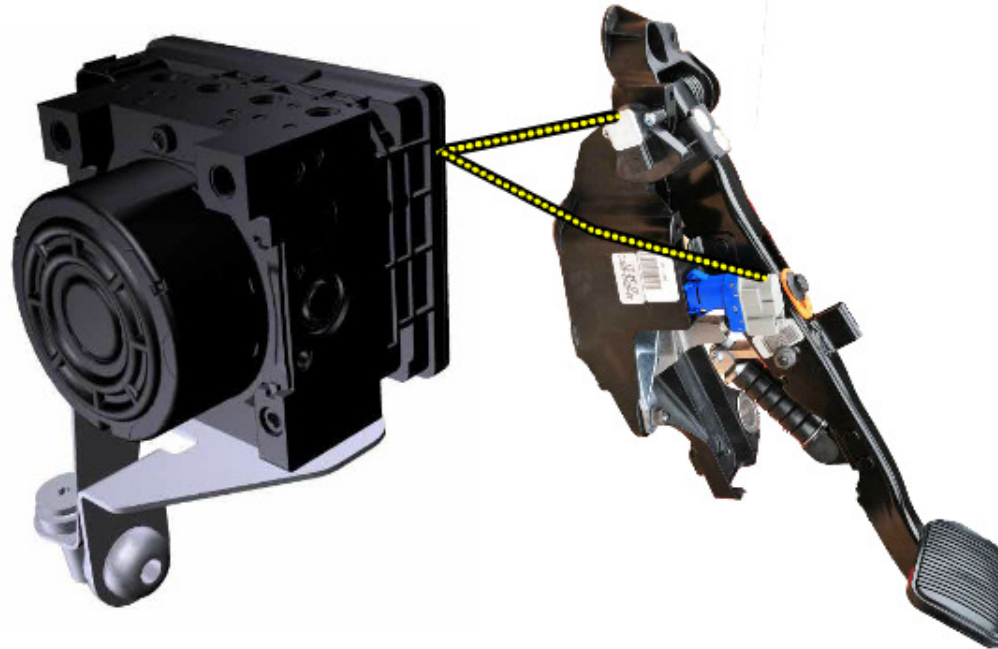
Regenerative Braking

- Regenerative braking uses the traction motor as a generator
- Energy used to recharge the high voltage battery slows or stops the vehicle.





Regenerative Braking

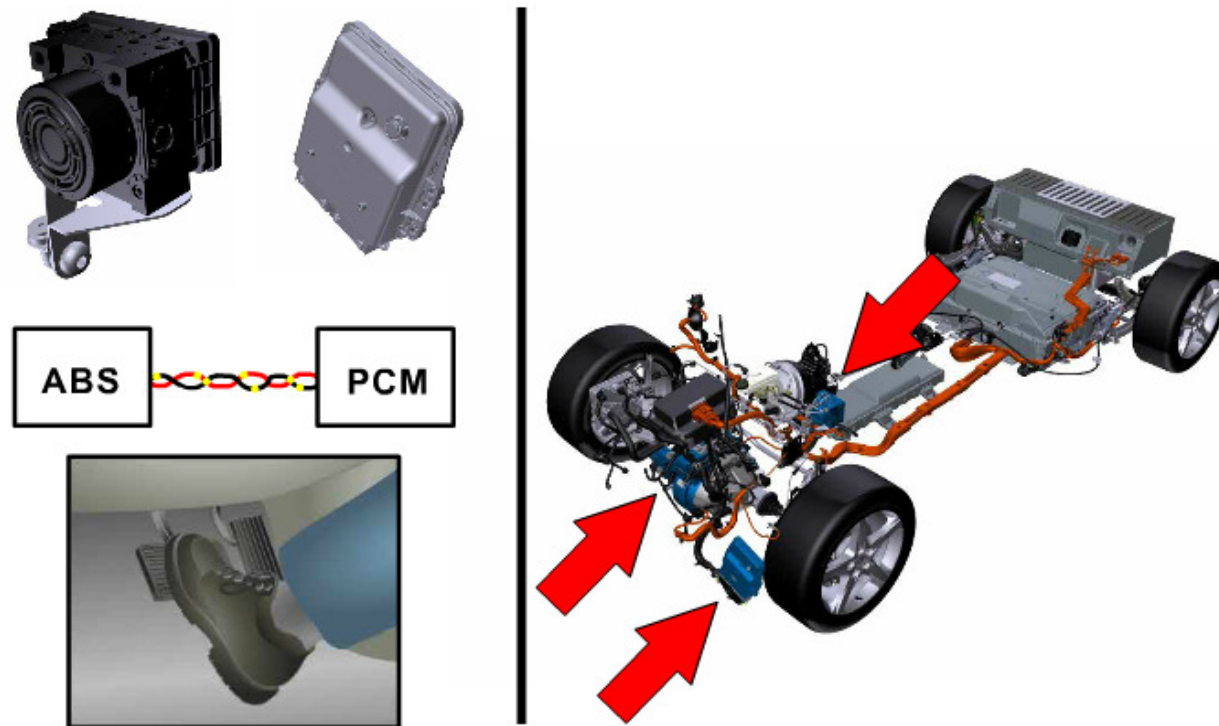


- BPA sensor and BPP switch tell the ABS module the speed and force of application
- The ABS module uses these signals to determine if braking needs can be met by regenerative braking
- During ABS or stability assist events regenerative braking is disabled and only friction braking is used.





Regenerative Braking



- ABS, TCM, BECM, and PCM are all involved in braking
- The PCM ultimately determines ratio of re-gen to friction brakes
- This information is transmitted back to the ABS module.





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Modes of Brake Operation

- There are 4 modes of brake operation on the Focus Electric.

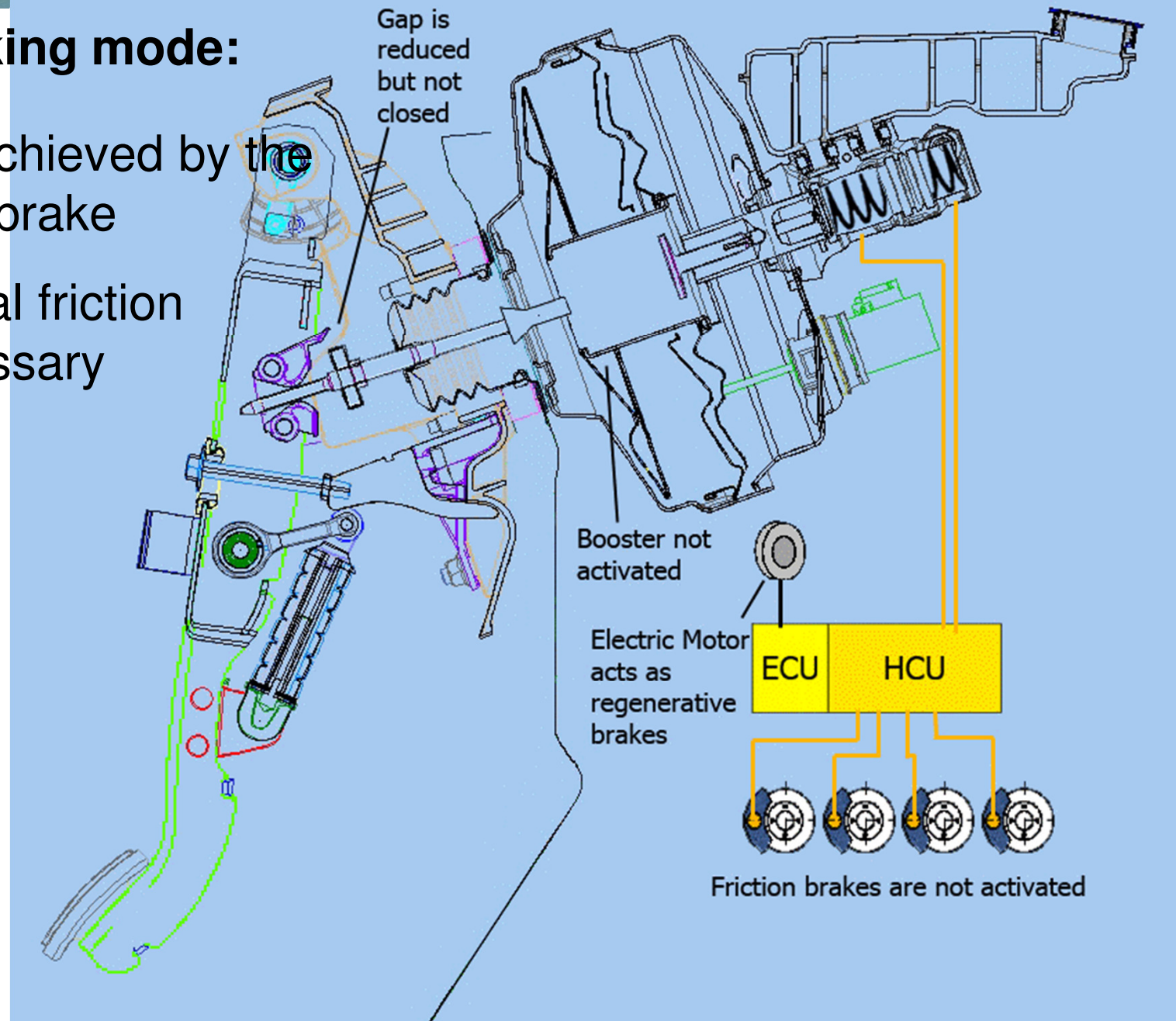




Normal working mode:

Regen Only

- Braking is achieved by the regenerative brake
- No additional friction braking necessary

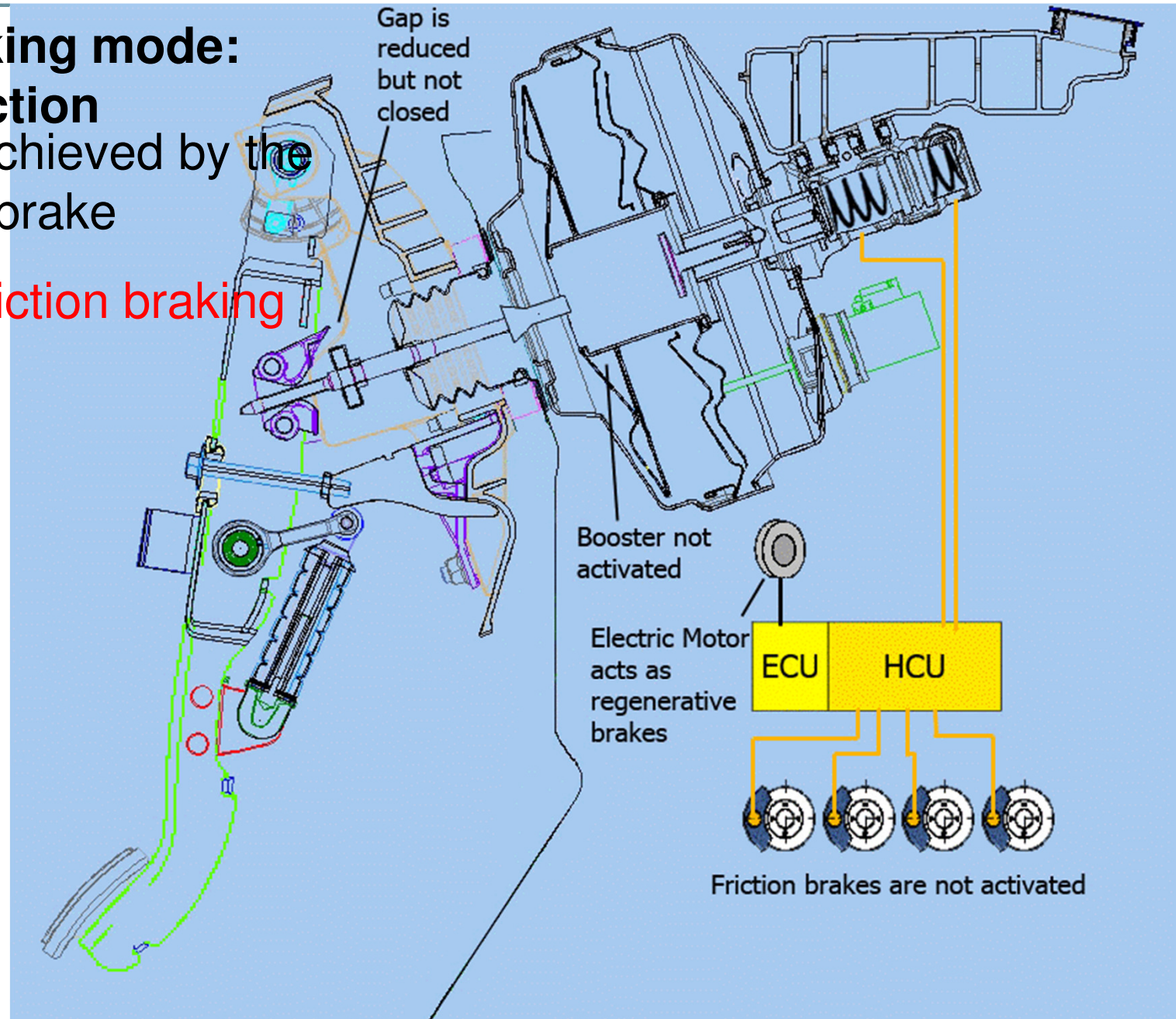




Normal working mode:

Regen & Friction

- Braking is achieved by the regenerative brake
- Additional friction braking is necessary



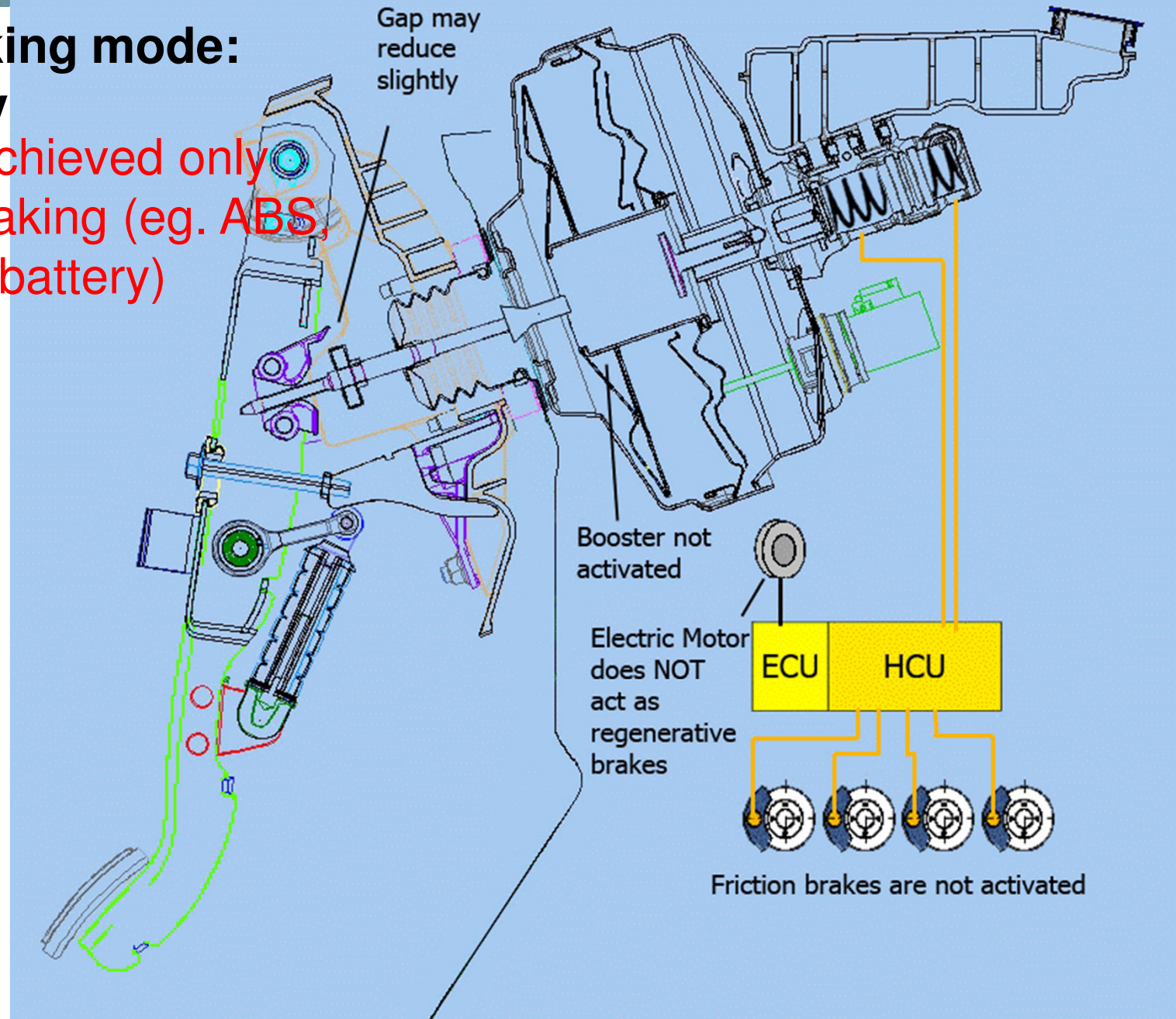


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Normal working mode: Friction Only

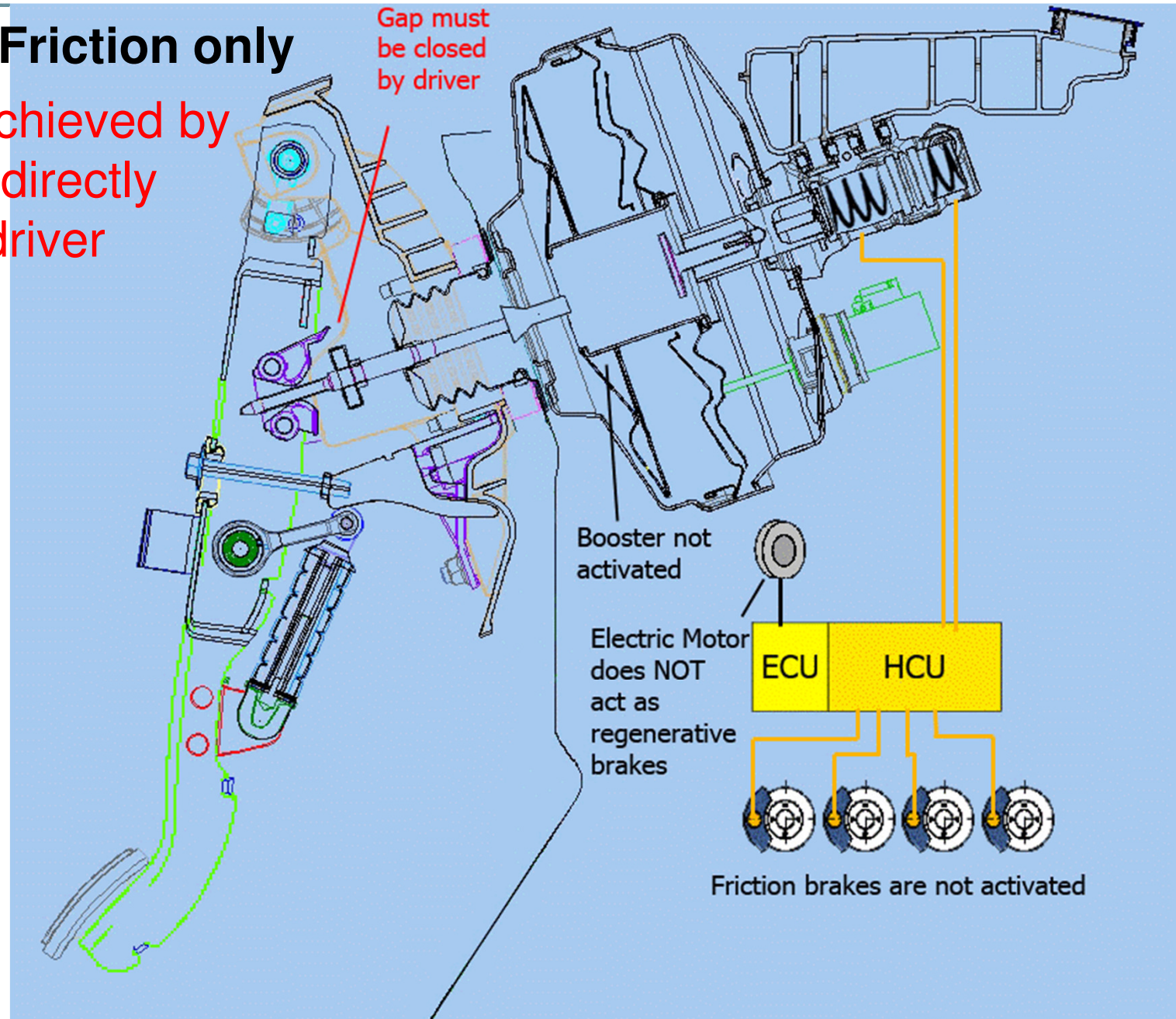
- Braking is achieved only by Friction braking (eg. ABS, fully charged battery)





Fault mode: Friction only

- Braking is achieved by friction brake directly activated by driver





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Questions??